



Precision Profiles

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 Fasteners & Tools
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Quality systems certified to :-
 ISO9001:2008 (Cert 11745/1 Iss 5)
 National Highway Sector Scheme 3(Cert 3-120)
 UKAS Quality Reg 043-A
 FPC Certificate 2273-CPR-0045
 ISO 14001:2004(Cert 11745/A/0002/UK/En)

Declaration of Performance (DOP)

FPC No. 2273 - CPR - 0045
 CE No. 2273


Non preload structural bolt assembly EN15048 - 1 (Diam M12 - M36)

Batch numbered labels affixed to packaging to allow batch identification.

Precision Profiles declare that the goods supplied have been inspected, tested and conform to the requirements of EN15048-1 and will be in conformance with the declared performance stated in the table below.

A Factory Production Control certificate in compliance with Regulation 305/2011/EU has been issued to Precision Profiles by Steel Construction Certification Scheme Ltd - 2273

Declaration of performance		
Essential Characteristics	Performance	Harmonised Standard
Tensile Strength (Setscrew)	ISO : 898-1 83MPA Min	EN 15048 - 1:2007
Tolerance on dimensions form and position .	Setscrew : ISO 4014	
	Nuts : ISO 4032	
	Washers : ISO 7091	
Stress under proof load .	Setscrew : ISO 898-1	
	Nuts : ISO 898-2	
Stress under Wedge.	Setscrew : ISO 898-1	
	Setscrew : ISO 898-1	
Hardness.	Setscrew : ISO 898-1	
	Nuts : ISO 898-2	
Total Resistance of assembly	Washers : EN 15048-1	
Protective Treatment	EN15048-1 2007	
	Electro Zinc : ISO4042-5 (8 Microns Min)	

Signed.....


Andy Richards
 Quality Assurance Manager
 (Fastener Division)
 for and on behalf of
 Precision Profiles

